

# **High Flow Rates and High Solids** Retention Capability With Fulflo® **SB Series ASME Code Single** and Multiple Bag Vessels

Constructed to handle flow rates of up to 1120 gpm (4239 lpm), the Fulflo® SB Series of bag and strainer filter vessels provides excellent filtration in a wide range of industrial and chemical applications. All details of design, materials, construction and workmanship of the SB Vessel Series conform to ASME code and are available in noncode design and construction.

## **Applications**

- Potable Water
- Process Water
- Edible Oils
- Coatings
- Lubricants
- Coolants
- Cutting Oils
- Solvents

## Fulflo® SB Filter Vessels

- **Carbon Steel**
- 304 and 316 Stainless Steel

# **Bag Filter Vessel Series**



#### Features and Benefits

- Accepts "C" style flex band bags for optimized independant seal.
- Built in accordance with ASME (U or UM stamp) Boiler and Pressure vessel code.
- Non-code design and construction (parallel code standards) available.
- Maximum design pressure is 150 psi (10.3 bar) or 300 psi (20.7 bar).
- Available in carbon steel, 304 stainless steel, or 316 stainless steel.

- Single O-ring seal closure design assures quick, positive cover seal.
- Swing bolts with hexnuts for fast, easy opening and closing of cover.
- Buna-N standard O-ring with Viton\* elastomer, neoprene, ethylene propylene rubber and fluoropolymer elastomer O-rings also available.
- Positive bag media seal prior to sealing housing.

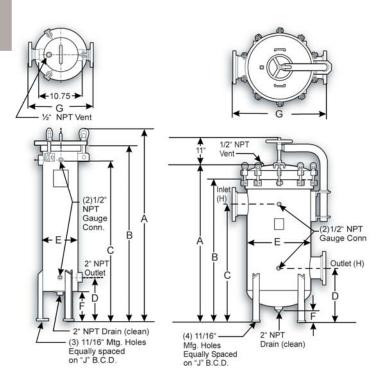
**Process Filtration Division** 



# **Bag Filter Vessel Series**

Material of Construction	Maximum Operating Pressure (psi at 250°F)†	Maximum Design Temperature*
Carbon Steel	150 psi (10.3 bar)	500°F (260°C)
Carbon Steel	300 psi (20.7 bar)	500°F (260°C)
304 Stainless Steel	150 psi (10.3 bar)	300°F (150°C)
304 Stainless Steel	300 psi (20.7 bar)	300°F (150°C)
316 Stainless Steel	150 psi (10.3 bar)	400°F (204°C)
316 Stainless Steel	300 psi (20.7 bar)	400°F (204°C)

Operating temperature limited by standard gasket material and exterior paint.



### Design Specifications

Model	Maximum	n Dim	Dimensions (in)							Shipping	
	Flow† (gp	m) A	В	C	D	E	F	G	H	J	Weight (lbs)
SB11-2	80	34.88	30.69	26.75	10.75	8.63	7.31	10.75	2.00	7.81	180
SB11-2F	80	34.88	30.69	26.75	10.75	8.63	7.31	14.88	2.00	7.81	180
SB12-2	160	47.88	43.69	39.75	10.75	8.63	7.31	10.75	2.00	7.81	200
SB12-2F	160	47.88	43.69	39.75	10.75	8.63	7.31	14.88	2.00	7.81	200
SB12-3F	160	48.81	44.63	40.00	10.75	8.63	7.31	16.00	2.00	7.81	200
SB31-3FK1	240	43.00	38.25	32.00	17.00	18.44	6.00	26.00	3.00	17.75	600
SB32-4FK1	480	56.00	51.25	45.00	17.00	18.44	6.00	26.00	4.00	17.75	650
SB41-4FK1	320	43.50	38.63	32.00	17.00	20.44	6.00	28.00	4.00	19.79	670
SB42-4FK1	640	56.50	51.63	45.00	17.00	20.44	6.00	28.00	4.00	19.79	720
SB42-6FK1	640	60.19	55.13	47.00	18.00	20.44	6.00	30.00	6.00	19.79	740
SB52-6FK1	800	60.50	54.50	45.00	20.00	22.44	6.00	30.00	6.00	21.71	700
SB62-8FK1	960	64.00	58.00	48.00	22.00	26.00	5.00	36.00	8.00	25.30	1105
SB72-6FK1	1120	59.75	53.75	45.00	20.00	26.00	5.00	34.00	6.00	25.30	1070
SB72-8FK1	1120	64.00	58.00	48.00	22.00	26.00	5.00	36.00	8.00	25.30	1105
SB82-8FK1	1440	66.75	60.00	50.00	24.00	30.56	6.00	40.00	8.00	29.80	1180
SB92-8FK1	1440	66.75	60.00	50.00	24.00	30.56	6.00	40.00	8.00	29.80	1180

Actual flow rate is dependent on fluid viscosity, micron rating, contaminant and media type. Consult flow charts for each application.

## **Ordering Information**

<b>4</b>     Material	C     Design Series	SB   Standard Bag Design Series	3       Number   of Bags	<b>2</b>     Bag Length	<b>4F</b> Inlet/Outlet Flange Size	K1       Coverlift Option	
No Symbol = Carbon Steel 4 = 304 Stainless Steel 6 = 316 Stainless Steel	H = 300 psi C = Non-Code Design No Symbol = Code	SB = 1 Bag or Multiple Bags HSB = High Pressure	1 3 4 5 6 7 8	1 = Single 2 = Double	F = Flange No Symbol = NPT 2 = 2 in Flange 3 = 3 in Flange 4 = 4 in Flange 6 = 6 in Flange 8 = 8 in Flange	K1 = Mechanical K2 = Hydraulic No Symbol = None	
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